



CZECH PRODUCER FILAMENT  
FOR 3D PRINTER –  
TECHNOLOGY FDM

[www.plastymladec.cz](http://www.plastymladec.cz)

- wide range of colours and material
- precise control during manufacturing
- flexibility of orders
- willingness to cooperate with our customer on development new materials

### **Materials filament:**

- ABS
- ABS-T
- PLA-D
- PET
- HiPS
- PVA





# TECHNICAL INFORMATION FOR PRINTING



		<b>2,90 mm</b>	<b>1,75 mm</b>
<b>ABS</b>	temperature print:	220 – 250 °C	200 – 230 °C
	hot pad:	90 – 100 °C	90 – 100 °C
<b>ABS-T</b>	temperature print:	220 – 250 °C	200 – 230 °C
	hot pad:	90 – 100 °C	90 – 100 °C
<b>PLA-D</b>	temperature print:	195 – 225 °C	190 – 210 °C
<b>PET</b>	temperature print:	230 – 260 °C	220 – 250 °C
	hot pad:	60 – 80 °C	60 – 80 °C
<b>HiPS</b>	temperature print:	220 – 250 °C	200 – 230 °C
	hot pad:	90 – 100 °C	90 – 100 °C
<b>PVA</b>	temperature print:	200 – 230 °C	195 – 225 °C

